

WACHS-UMRECHNUNGSTABELLE

Von Wachs- auf Legierungsgewicht. Wachsgewicht inkl. Gusskanalgewicht in Gramm ohne Berücksichtigung des Gusskegels.

| Legierungen | g/cm ³ | 0,2 | 0,3 | 0,4 | 0,5 | 0,6 | 0,7 | 0,8 | 0,9 | 1,0 | 1,2 | 1,4 | 1,6 | 1,8 | 2,0 | 2,2 | 2,4 | 2,6 | 2,8 | 3,0 | 3,2 | 3,4 | 3,6 | 3,8 | 4,0 | 4,2 | 4,4 | 4,6 | 4,8 | 5,0 | |
|--|-------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|--|
| Hochgoldhaltige Keramikaufbrennlegierungen | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Bio KOOS-metic® | 17,0 | 4 | 6 | 7 | 9 | 11 | 12 | 14 | 16 | 17 | 21 | 24 | 28 | 31 | 34 | 38 | 41 | 45 | 48 | 51 | 55 | 58 | 62 | 65 | 68 | 72 | 75 | 79 | 82 | 85 | |
| KOOS Biobest® | 18,9 | 4 | 6 | 8 | 10 | 12 | 14 | 16 | 18 | 19 | 23 | 27 | 31 | 35 | 38 | 42 | 46 | 50 | 53 | 57 | 61 | 65 | 69 | 72 | 76 | 80 | 84 | 87 | 91 | 95 | |
| KOOS Bioextra® | 19,1 | 4 | 6 | 8 | 10 | 12 | 14 | 16 | 18 | 20 | 23 | 27 | 31 | 35 | 39 | 43 | 46 | 50 | 54 | 58 | 62 | 65 | 69 | 73 | 77 | 81 | 85 | 88 | 92 | 96 | |
| KOOS Bio® 980 | 19,1 | 4 | 6 | 8 | 10 | 12 | 14 | 16 | 18 | 20 | 23 | 27 | 31 | 35 | 39 | 43 | 46 | 50 | 54 | 58 | 62 | 65 | 69 | 73 | 77 | 81 | 85 | 88 | 92 | 96 | |
| KOOS 960 plus | 18,6 | 4 | 6 | 8 | 10 | 12 | 14 | 15 | 17 | 19 | 23 | 27 | 30 | 34 | 38 | 41 | 45 | 49 | 53 | 56 | 60 | 64 | 67 | 71 | 75 | 79 | 82 | 86 | 90 | 93 | |
| KOOS 950 extra | 18,1 | 4 | 6 | 8 | 10 | 11 | 13 | 15 | 17 | 19 | 22 | 26 | 29 | 33 | 37 | 40 | 44 | 48 | 51 | 55 | 58 | 62 | 66 | 69 | 73 | 77 | 80 | 84 | 87 | 91 | |
| KOOS 950 supra | 17,6 | 4 | 6 | 8 | 9 | 11 | 13 | 15 | 16 | 18 | 22 | 25 | 29 | 32 | 36 | 39 | 43 | 46 | 50 | 53 | 57 | 60 | 64 | 67 | 71 | 74 | 78 | 81 | 85 | 88 | |
| KOOS 900 | 17,8 | 4 | 6 | 8 | 9 | 11 | 13 | 15 | 17 | 18 | 22 | 25 | 29 | 33 | 36 | 40 | 43 | 47 | 50 | 54 | 57 | 61 | 65 | 68 | 72 | 75 | 79 | 82 | 86 | 89 | |
| Goldreduzierte Keramikaufbrennlegierungen | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| KOOS 530 | 13,9 | 3 | 5 | 6 | 7 | 9 | 10 | 12 | 13 | 14 | 17 | 20 | 23 | 26 | 28 | 31 | 34 | 37 | 39 | 42 | 45 | 48 | 51 | 53 | 56 | 59 | 62 | 64 | 67 | 70 | |
| KOOS 510 | 14,5 | 3 | 5 | 6 | 8 | 9 | 11 | 12 | 14 | 15 | 18 | 21 | 24 | 27 | 29 | 32 | 35 | 38 | 41 | 44 | 47 | 50 | 53 | 56 | 58 | 61 | 64 | 67 | 70 | 73 | |
| KOOS Eco-Classic | 12,1 | 3 | 4 | 5 | 6 | 8 | 9 | 10 | 11 | 12 | 15 | 17 | 20 | 22 | 24 | 27 | 29 | 32 | 34 | 36 | 39 | 41 | 44 | 46 | 48 | 51 | 53 | 56 | 58 | 60 | |
| Palladiumbasis-Keramikaufbrennlegierungen | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| KOOS 400 M | 12,0 | 3 | 4 | 5 | 6 | 8 | 9 | 10 | 11 | 12 | 15 | 17 | 20 | 22 | 24 | 27 | 29 | 32 | 34 | 36 | 39 | 41 | 44 | 46 | 48 | 51 | 53 | 56 | 58 | 60 | |
| KOOS 300 | 11,6 | 3 | 4 | 5 | 6 | 7 | 9 | 10 | 11 | 12 | 14 | 17 | 19 | 21 | 24 | 26 | 28 | 31 | 33 | 35 | 38 | 40 | 42 | 45 | 47 | 49 | 52 | 54 | 56 | 58 | |
| KOOS Unipal® | 11,5 | 3 | 4 | 5 | 6 | 7 | 9 | 10 | 11 | 12 | 14 | 17 | 19 | 21 | 23 | 26 | 28 | 30 | 33 | 35 | 37 | 40 | 42 | 44 | 46 | 49 | 51 | 53 | 56 | 58 | |
| KOOS Eco-Palladent® | 11,3 | 3 | 4 | 5 | 6 | 7 | 8 | 10 | 11 | 12 | 14 | 16 | 19 | 21 | 23 | 25 | 28 | 30 | 32 | 34 | 37 | 39 | 41 | 43 | 46 | 48 | 50 | 52 | 55 | 57 | |
| Universallegierungen (Guss- oder Aufbrennlegierungen) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| KOOS Multiceralor® plus | 16,7 | 4 | 6 | 7 | 9 | 11 | 12 | 14 | 16 | 17 | 21 | 24 | 27 | 31 | 34 | 37 | 41 | 44 | 47 | 51 | 54 | 57 | 61 | 64 | 67 | 71 | 74 | 77 | 81 | 84 | |
| KOOS Auronorm® plus | 16,7 | 4 | 6 | 7 | 9 | 11 | 12 | 14 | 16 | 17 | 21 | 24 | 27 | 31 | 34 | 37 | 41 | 44 | 47 | 51 | 54 | 57 | 61 | 64 | 67 | 71 | 74 | 77 | 81 | 84 | |
| KOOS Aurostar® plus | 16,7 | 4 | 6 | 7 | 9 | 11 | 12 | 14 | 16 | 17 | 21 | 24 | 27 | 31 | 34 | 37 | 41 | 44 | 47 | 51 | 54 | 57 | 61 | 64 | 67 | 71 | 74 | 77 | 81 | 84 | |
| KOOS Aurobest® supra | 15,7 | 3 | 5 | 6 | 8 | 9 | 11 | 13 | 14 | 16 | 19 | 22 | 25 | 28 | 31 | 35 | 38 | 41 | 44 | 47 | 50 | 53 | 57 | 60 | 63 | 66 | 70 | 72 | 75 | 79 | |
| KOOS 69 | 15,6 | 4 | 5 | 7 | 8 | 10 | 11 | 13 | 15 | 16 | 19 | 22 | 25 | 29 | 32 | 35 | 38 | 41 | 44 | 47 | 50 | 54 | 57 | 60 | 63 | 66 | 69 | 72 | 75 | 78 | |
| KOOS 55 | 13,7 | 3 | 5 | 6 | 7 | 9 | 10 | 11 | 13 | 14 | 17 | 20 | 22 | 25 | 28 | 31 | 33 | 36 | 39 | 42 | 44 | 47 | 50 | 53 | 55 | 58 | 61 | 64 | 66 | 69 | |
| KOOS Ecobest® | 13,9 | 3 | 4 | 6 | 7 | 8 | 10 | 11 | 13 | 14 | 17 | 19 | 22 | 25 | 28 | 31 | 33 | 36 | 39 | 42 | 44 | 47 | 50 | 53 | 56 | 58 | 61 | 64 | 67 | 70 | |
| KOOS Ecostar® M ³ | 13,0 | 3 | 4 | 5 | 7 | 8 | 9 | 10 | 12 | 13 | 16 | 18 | 21 | 23 | 26 | 29 | 31 | 34 | 36 | 39 | 42 | 44 | 47 | 49 | 52 | 55 | 57 | 60 | 62 | 65 | |
| KOOS Ecodent® | 10,6 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 13 | 15 | 17 | 20 | 22 | 24 | 26 | 28 | 30 | 32 | 34 | 37 | 39 | 41 | 43 | 45 | 47 | 49 | 51 | 53 | |
| Hochgoldhaltige Goldgusslegierungen | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| KOOS Bio® 90 | 19,6 | 4 | 6 | 8 | 10 | 12 | 14 | 16 | 18 | 20 | 24 | 27 | 31 | 36 | 40 | 44 | 48 | 51 | 55 | 59 | 63 | 67 | 71 | 75 | 79 | 83 | 87 | 91 | 95 | 98 | |
| KOOS Classic Inlay plus | 16,7 | 4 | 6 | 7 | 9 | 11 | 12 | 14 | 16 | 17 | 21 | 24 | 27 | 31 | 34 | 37 | 41 | 44 | 47 | 51 | 54 | 57 | 61 | 64 | 67 | 71 | 74 | 77 | 81 | 84 | |
| KOOS 72 plus | 15,6 | 4 | 5 | 7 | 8 | 10 | 11 | 13 | 15 | 16 | 19 | 22 | 25 | 29 | 32 | 35 | 38 | 41 | 44 | 47 | 50 | 54 | 57 | 60 | 63 | 66 | 69 | 72 | 75 | 78 | |
| KOOS 71 | 15,3 | 4 | 5 | 7 | 8 | 10 | 11 | 13 | 14 | 16 | 19 | 22 | 25 | 28 | 31 | 34 | 37 | 40 | 43 | 46 | 49 | 53 | 56 | 59 | 62 | 65 | 68 | 71 | 74 | 77 | |
| KOOS 66 | 14,7 | 3 | 5 | 6 | 8 | 9 | 11 | 12 | 14 | 15 | 18 | 21 | 24 | 27 | 30 | 33 | 36 | 39 | 42 | 45 | 48 | 50 | 53 | 56 | 59 | 62 | 65 | 68 | 71 | 74 | |
| Goldreduzierte Goldgusslegierungen | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| KOOS 57 | 13,8 | 3 | 5 | 6 | 7 | 9 | 10 | 12 | 13 | 14 | 17 | 20 | 23 | 25 | 28 | 31 | 34 | 36 | 39 | 42 | 45 | 47 | 50 | 53 | 56 | 58 | 61 | 64 | 67 | 69 | |
| Kobalt-Chrom-Molybdän Keramikaufbrennlegierungen | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| KOOS BioCromadent®-PT | 8,8 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 8 | 9 | 11 | 13 | 15 | 16 | 18 | 20 | 22 | 23 | 25 | 27 | 29 | 30 | 32 | 34 | 36 | 37 | 39 | 41 | 43 | 44 | |
| KOOS Cromadent® | 8,8 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 8 | 9 | 11 | 13 | 15 | 16 | 18 | 20 | 22 | 23 | 25 | 27 | 29 | 30 | 32 | 34 | 36 | 37 | 39 | 41 | 43 | 44 | |